

Work Order ID 117857

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Item ID: D206-628-021 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4
 Start Date: 5/05/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/05/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-08-20 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN-D206-628	G								

100	Document Control	0.00							DAS 38 9-89
100	DOCUMENT CONTROL					1			14-8-22
DC	Memo	0.00							
Doc.Control -USB or Paperwork		Photocopy blue file and type labels as per PPP D206-628-021 CHG 003							

110	Pick Kit	0.00							
110						1x			DAS 28 9-89
Packaging	Memo	0.00							AUG 20 2014
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							DAS 38 9-89
120						1			14-8-22
QC	Memo	0.00							
Quality Control									

B117808(x1)

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Start Date: 5/05/14 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 5/05/14 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging						DAS 06 9-89		
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-021								
	Location: 081								
	PPP Rev: _____								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

AUG 22 2014

MLJ 14-08-22

MLJ 14-08-22

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D206-628-021

Required Date: 5/05/14

Required Qty: 1.00

Comments: IPP Rev:D as per ECN 766 JLM
IPP Rev:E as per ecn 1118 DD verified by:EC IPP Rev:F
11.09.15 added NAS1149D0463J DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A		Purchased	No			120	Each	570.0000	4	4		DAS 28 9-89	DAS 06 9-89 AUG 20 2014
AN4-14A									**				
Bolt	DAS 38 9-89												
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				5					
				122141				5					
				ST344				565					
				124221				16					
				M127044				1					
				M128769				500					
				M129732				48					
AN4-15A		Purchased	No			120	Each	432.0000	8	8		DAS 28 9-89	DAS 06 9-89
AN4-15A									**				
Bolt	DAS 38 9-89												
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				100					
				120449				100					
				ST343				200					
				m129732				200					
				ST357				11					
				m127817				11					
				ST515				121					
				m123525				6					
				m128978				115					
D2724-041		Manufactured	No			120	Each	0.0000	1	1		DAS 06 9-89	DAS 06 9-89
D2724-041									**				
206L Step Assembly	DAS 38 9-89												
										117808			

Picklist Print

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

D2731-7

Manufactured No

120

Each

124.0000

4 4

D2731-7

Mounting Lug

DAS

38

9-89

DAS

28

9-89

DAS

06

9-89

AUG 20 2014

Location

Loc Qty

Loc Code

ST524

124

103307

2

104219

32

113240

28

116802

50

75078

4

78922

2

97497

4

98170

2

4x

D2732-030

Manufactured No

120

Each

329.0000

8 8

D2732-030

Rubber Cushion (Replaces P/N G13013-4)

DAS

38

9-89

DAS

28

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

FG

100

107346

73

117118

27

ST410

205

112139

60

120872

11

123578

134

ST412

24

123221

24

123578

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

D3394-043

Manufactured No

120

Each

57.0000

4 4

D3394-043

**

DAS
28
9-89

AUG 20 2014

Lug

DAS
38
9-89

Location

Loc Qty

Loc Code

ST528

57

103484

21

116859

24

62930

2

80217

6

89729

4

4x

DAS
06
9-89

MS21042L4

Purchased

No

120

Each

5,070.000

12 12

MS21042L4

**

DAS
28
9-89

Locknut

DAS
38
9-89

Location

Loc Qty

Loc Code

ST307

5070

126275

5

m126015

12

m126275

27

m127255

63

m127376

11

m127813

891

m128300

80

m128798

1481

m129472

1000

m129934

1500

12x

DAS
06
9-89

Picklist Print

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Work Order ID: 117857

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Parent Item: D206-628-021

D206-628-021

Parent Item Name: Heli-Access-Step™ LH - High Gear 206L/L1/L3/L4

Start Date: 5/05/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

120

Each

6,508.000

12 12

NAS1149D0463J

WASHER

DAS
38
9-89

DAS
28
9-89

AUG 20 2014

Location

Loc Qty

Loc Code

CA	485
M129682	485
ST277	6023
16941	8
M126221	20
M127813	6
M127904	127
M128591	44
M128995	1500
M129390	4318

12x



5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		(1)		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	(4)	4			D2731-7	MOUNTING LUG
8	8	(8)	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	(4)	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	(4)	4	4	4	(AN4-14A)	BOLT
4	4	(8)	8	4	4	(AN4-15A)	BOLT
12	12	(12)	12	12	12	ANAS1149D0463J	WASHER (AN960JD416)
12	12	(12)	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE